



## PIONEER TRUSS

**Job Title:** 2<sup>nd</sup> Shift Saw Operator  
**Location:** Gasconade County, Missouri  
**FLSA Status:** Non-Exempt  
**Reports To:** Shift Supervisor  
**Hours:** Operation hours 4:00 pm – 2:00 am Monday - Friday

### Job Summary

Operates an automated saw used to lumber that is used in the manufacturing of roof and floor trusses.

### Duties and Responsibilities

- Make sure saw is calibrated. It's not always necessary to calibrate the saw at the beginning of the shift if it's already running.
- Make sure cut lengths are within tolerance +/- 1/16. Keeping in mind that if you have multiple cords and or webs that they should not all be cut to the long or short side.
- If the batch sheets have been marked for barrels, ensure that the stacker is using the correct barrel and that it's being put on the correct side for the tables.
- If cutting bottom cords on 2 x 6 or larger, it's necessary to check the pitch with a square to ensure the correct angle.
- Make sure lumber is crowned properly. Bottom cords must be crowned up from short side, 2-piece tops or tops 1 & 4 from 4-piece tops crowned up from short side, tops 2 & 3 from 4-piece tops crowned up from long side.
- If cutting cords that have been marked to be put in barrels, make sure stacker is using short pegs.
- If cutting on the TCT saw, pre-print labels form another printer to label webs with.
- When cutting bottom cords, make sure stacker is checking heel cuts for consistency.

### Qualifications

- Must be able to read a tape measure within 1/16 of an inch.
- Must be able to lift up to 25 lbs on a regular basis.
- Basic computer experience helpful. Will provide machine specific training.